

NATIONAL DECLARATION OF PERFORMANCE
No. 4/2022

1. Name and trade name of the construction product:
Galeco STAL
Gutter systems: Galeco STAL 120/90, Galeco STAL 135/90, Galeco STAL 135/100, Galeco STAL 150/100, Galeco STAL 150/120
2. Type designation of the construction product:
SR STAL
3. Intended use(s):
Rainwater drainage
4. Name and address of the manufacturer's registered office and the place of manufacture of the product:
Manufacturer: Galeco Sp. z o.o., ul. Uśmiechu 1, 32-083 Balice
5. Name and address of the registered office of the authorised representative, if established: - **Not applicable**
6. National system used for assessment and verification of constancy of performance:
System 4
7. National technical specification:
7a. Polish product standard:
PN-EN 612:2006, "Roof gutters made of metal sheets with round reinforced front side rim and overlapped fall pipes".
Accredited certification body name, accreditation number and national certificate number or accredited laboratory name and accreditation number: - **Not applicable**
7b. National technical assessment: - **Not applicable**
Technical assessment body/National technical assessment body: - **Not applicable**
Accredited certification body name, accreditation number and certificate number: - **Not applicable**
8. Declared performance:
Appendix No. 1
9. The performance of the product specified above complies with all the declared performance characteristics listed in point 8.
This national declaration of performance is issued in accordance with the Act of April 16, 2004 on construction products, under the sole responsibility of the manufacturer.

Signed on behalf of the manufacturer:

Wojciech Piątkowski

Product Development and Quality Control Manager

Balice, 15.12.2022

(update KDWU No. 4 dated 12.07.2022)



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Appendix No. 1

Table 1 – Properties of the pipe

Essential characteristics of the construction product for the intended use(s)	Declared performance	Comments
Material	Galvanised steel, grade min. DX51D+Z275	
Steel sheet thickness	≥0.6mm	
Thickness of the organic coating	≥25µm	
Thickness of the zinc coating	≥20µm	
Seam width	≥6mm	

Table 2 – Properties of the gutter

Essential characteristics of the construction product for the intended use(s)	Declared performance	Comments
Material	Galvanised steel, grade min. DX51D+Z275	
Steel sheet thickness	≥0.6mm	
Thickness of the organic coating	≥25µm	
Thickness of the zinc coating	≥20µm	

Table 3 – Properties of elements made of coated steel (connector, corner, plug, drain, downpipe connector, tee, angle joint)

Essential characteristics of the construction product for the intended use(s)	Declared performance	Comments
Material	Galvanised steel, grade min. DX51D+Z275	
Thickness of the organic coating (continuous coating)	≥25µm	
Thickness of the zinc coating	≥20µm	

Table 4 – Properties of powder-coated elements (clamp)

Essential characteristics of the construction product for the intended use(s)	Declared performance	Comments
Material	Galvanised steel, grade min. DX51D+Z275	
Thickness of the organic coating (powder coating)	≥60µm	
Thickness of the zinc coating	≥20µm	